

## Physical properties PE-UHMW

Properties	Test methods	Units	Values
Colour	-	-	natural (white) / green / black / colours
Average molar mass (average molecular weight)	-	10 <sup>6</sup> g/mol	5
Density	ISO 1183-1	g/cm <sup>3</sup>	0.93
Water absorption: - at saturation in water of 23°C	-	%	< 0.01
<b>Thermal Properties</b>			
Melting temperature (DSC, 10° C/min.)	ISO 11357-1/-3	°C	135
Glass transition temperature		°C	-
Thermal conductivity at 23°C	-	W/(K.m)	0.40
Coefficient of linear thermal expansion: - average value between 23 and 100°C	-	m/(m.K)	200 x 10 <sup>6</sup>
Temperature of deflection under load: - method A: 1.8 MPa	ISO 75-1/-2	°C	42
vicat - softening temperature - VST/B50	ISO 306	°C	80
Max. allowable service temperature in air: - for short periods - continuously: for. min. 20'000 h	- -	°C °C	120 80
Min. service temperature	-	°C	-200
Flammability: - „Oxygen Index“ - according to UL 94 (6 mm thickness)	ISO 4589-1/-2 -	% -	<20 HB
<b>Mechanical Properties at 23°C</b>			
Tension test: - tensile stress at yield - Tensile strength - tensile strain at break - tensile modulus of elasticity	ISO 527-1/-2 ISO 527-1/-2 ISO 527-1/-2 ISO 527-1/-2	MPa % % MPa	19 15 >50 750
Compression test: - compressive stress at 1 / 2 / 5% nominal strain	ISO 604	MPa	6.5 / 10.5 / 17
Flexural test: - flexural strength	ISO 178	MPa	17
Charpy impact strength - unnotched	ISO 179-1/1eU	kJ/m <sup>2</sup>	no break
Charpy impact strength - notched	ISO 179-1/1eA	kJ/m <sup>2</sup>	115P
Charpy impact strength - notched (14° V-notch, both sides)	ISO 11542-2	kJ/m <sup>2</sup>	170
Ball indentation hardness	ISO 2039-1	N/mm <sup>2</sup>	33
Shore hardness D (15 s)	ISO 2039-2	-	60
Relative weight loss in an abrasion test according to the "sand-water-slurry-method"; TIVAR 1000 = 100	ISO 15527	-	100
<b>Electrical Properties at 23°C</b>			
Electrical strength	IEC 60243-1	kV/mm	45
Volume resistivity	IEC 60093	Ohm.cm	> 10 <sup>14</sup>
Surface resistivity	IEC 60093	Ohm	>10 <sup>12</sup>
Relative permittivity ε : - bei 100 Hz - bei 1 MHz	IEC 60250 IEC 60250	- -	2.1 3.0
Dielectric dissipation factor δ tan : - bei 100 Hz - bei 1 MHz	IEC 60250 IEC 60250	- -	0.0004 0.0010
Comparative tracking index (CTI)	IEC 60112	--	600

Note: 1 g/cm<sup>3</sup> = 1000 kg/m<sup>3</sup>; 1 Mpa = 1 N/mm<sup>2</sup>; 1 kV/mm = 1 MV/m.

This table is a valuable help in the choice of a material. The data listed here fall within the normal range of products properties, but they should not be used to establish material specification limits nor used alone as the basis of design.

### PE-UHMW

Molecular weight of about 4'500'000 g/mol. Of all ultra high molecular weight polyethylene grades. PE-UHMW exhibits the best balanced property profile. It combines an excellent wear and abrasion resistance with an outstanding impact strength, even at temperatures below -200°C. Its main fields of application are: general mechanical construction; bottling, canning and packaging machinery; chemical and electroplating industry; cryogenic equipment; textile industry and storage systems for bulk materials.